



## Rotabest HSS Cobalt Blue depth 30 mm

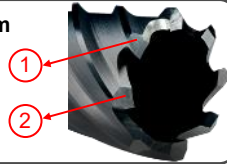


### Main Applications

- Steel fabricators
- Shipyard
- Power plant
- Boiler

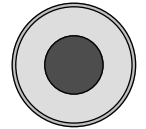
### Chip Breaker System

1. Pre Cutting
2. Post Cutting



### Weldon Shank suitable for

- Mag Drill with Weldon



### Advantageous

- Drilling 4 times faster than twist drill, suitable for heavy to light jobs
- Hardness 67 HRC with multiple hardening and re-grindable up to 10 times
- Special quality high speed steel with Cobalt and coated
- High performance toothing, double bevelled
- High performance toothing with pre and post cutter, double bevelled
- Specially designed tooth geometry - immediate centering no running off center with good concentricity also suitable for NC and CNC Machine
- Optimum regular chip break, smooth and excellent cutting capacity, good chip production at each tooth, regular chip flow
- Minimum cross section of chip removing surface easy cutting, low torque, minimum demand for energy
- High tooth hardness due to optimum raw material and special heat treatment made it long life and suitable for material difficult to cut
- High tenacity of cutter, specially graduated hardness - lower risk of tool break especially under rough working conditions
- Industrial scale manufacturing by state of the art CNC technology, results optimum function, best reproducibility and constant quality

Item Code	Item Size	MoQ
209.07.001	Ø 12 mm	1 Pc
209.07.002	Ø 13 mm	1 Pc
209.07.003	Ø 14 mm	1 Pc
209.07.004	Ø 15 mm	1 Pc
209.07.005	Ø 16 mm	1 Pc
209.07.006	Ø 17 mm	1 Pc
209.07.007	Ø 18 mm	1 Pc
209.07.008	Ø 19 mm	1 Pc
209.07.009	Ø 20 mm	1 Pc
209.07.010	Ø 21 mm	1 Pc
209.07.011	Ø 22 mm	1 Pc
209.07.012	Ø 23 mm	1 Pc
209.07.013	Ø 24 mm	1 Pc
209.07.014	Ø 25 mm	1 Pc
209.07.015	Ø 26 mm	1 Pc
209.07.016	Ø 27 mm	1 Pc
209.07.017	Ø 28 mm	1 Pc
209.07.018	Ø 29 mm	1 Pc
209.07.019	Ø 30 mm	1 Pc
209.07.020	Ø 31 mm	1 Pc
209.07.021	Ø 32 mm	1 Pc
209.07.022	Ø 33 mm	1 Pc
209.07.023	Ø 34 mm	1 Pc
209.07.024	Ø 35 mm	1 Pc
209.07.025	Ø 36 mm	1 Pc

Item Code	Item Size	MoQ
209.07.026	Ø 37 mm	1 Pc
209.07.027	Ø 38 mm	1 Pc
209.07.028	Ø 39 mm	1 Pc
209.07.029	Ø 40 mm	1 Pc

Item Code	Item Name	MoQ
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### Optional Accessories



209.09.005 Pin for HSS 30 Ø 12 - 40 mm, 6.35 x 77 mm 1 Pc

225.05.005 Pin for HSS 25 Ø 12 - 40 mm, 6.34 x 77 mm 1 Pc



209.12.005 Tool Holder AMT2 with Internal Cooling 1 Pc

209.12.006 Tool Holder AMT3 with Internal Cooling 1 Pc

225.06.001 Tool Holder - MT2 - 19.05 x 50, with Internal Cooling 1 Pc

225.06.002 Tool Holder AMT3 with Internal Cooling 1 Pc



208.25.010 Coolant Tank 1 Pcs



308.02.001 Coolant 2000 at 1 Liter 1 Pc

308.02.002 Coolant 2000 at 5 Liter 1 Pc